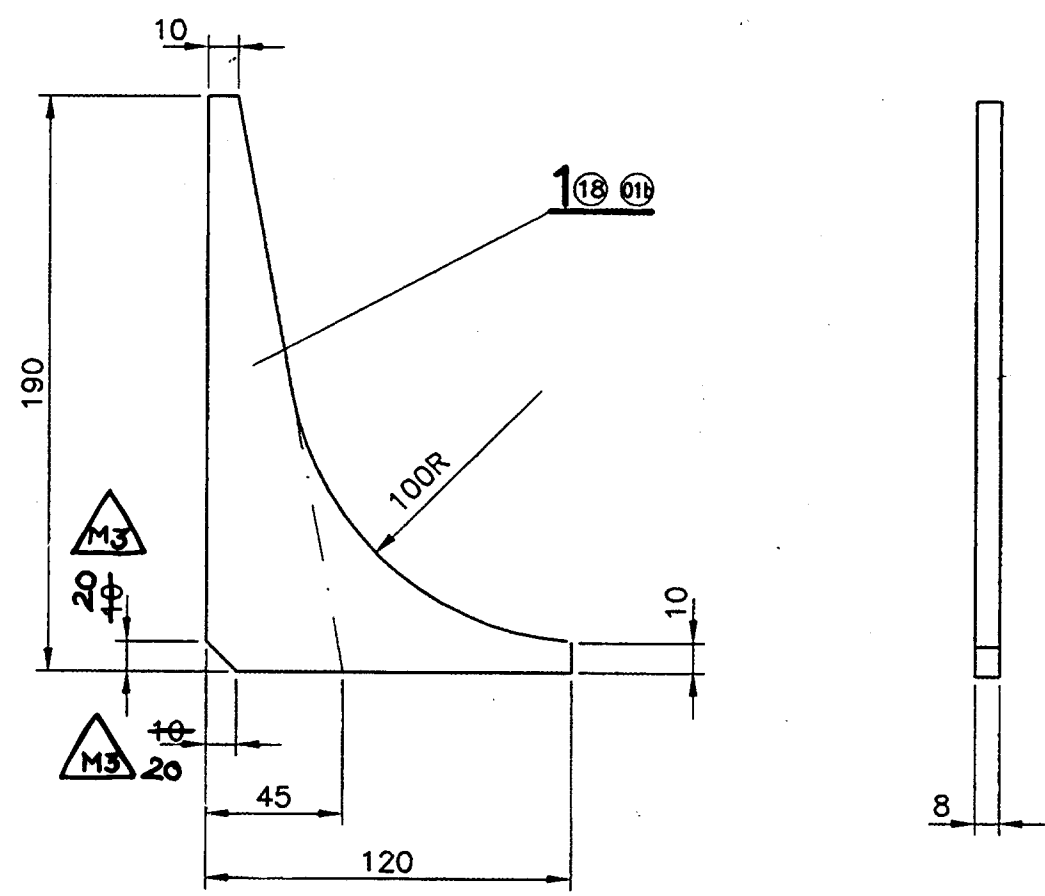


EMU/M-0-3-022

M3



▲ - EMU/M, DC/EMU/M, MEMU/DMC, DMU/DPC, DC/EMUM/ASR, DHTC, ARTV, DHTC/J, DHMU/DPC, RRV/J, AC/EMUM/ASR, DMU/DPC5, DETC, DETC/US, DC/EMU-CH&DH, AC/DC EMU/C2&C3 AC/DC EMU/D2, AC/DC EMU/D2/HC, AC/DC EMU/D3/HC, AC/DC EMU/M2 EMU/2C/ASR, EMU/2D/ASR.

② 9/68		▽ ROUGH MACHINED	① ROUGH CLEANED	ALTERATIONS	
QTY. FOR DC/EMU/M ADDED IN COL-I.		▽▽ FINISH MACHINED	⑬ CHAMFERED	a 1/75	
CDA: Sd/- 2.9.68		▽▽▽ FINE FINISH MACHINED	①b BURRS REMOVED	DIM. 70 ALTD. TO 45.	
				CDA: Sd/- 12.3.75	
M2	17	DRG. REVISED & REDRAWN IN CAD ICF ALT '6' & CODE NO UPDATED ECN NO. 90600383		MNR	b 3/2002
	11				
	05				
M3	27	IN DRG. DIMENSION 20 WAS 10. ECN NO. 90600507.		IPILLAI	DRG. REDRAWN IN CAD. NOTE -1.2 & ASSY. DRG. NO. DMU/DPC -0-3-002 ADDED. MAT. SPEC FOR ITEM-1 UPDATED. QTY. FOR MEMU/DMC, DMU/DPC, DHTC/DHTC/J, DHMU/DPC, DC/EMUM/ASR, ARTV/RRV/J, DETC, DETC/US, AC/EMUM/ASR, DMU/DPC5, DC/EMU-CH&DH AC/DC EMU/C2&C3, AC/DC EMU/D2, AC/DC EMU/D2/HC, AC/DC EMU/ D3/HC, AC/DC EMU/M2, EMU/ 2C/ASR & EMU/2D/ASR ADDED IN COL-I.
	05				
	08				
				SSE/D 3/2002	SME/BD.

NOTE

1. FOR UNTOLERANCED DIMENSIONS REFER DRG. NO. ICF/STD-9-0-001.
2. THE FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER.

ETC, DETC/US, DC/EMU-CH&DH, AC/DC EMU/C2&C3, AC/DCEMU/D2/HC, AC/DCEMU/D3/HC, AC/DCEMU/M2 EMU/2D/ASR.								8	RIB	8x120x190	1	R103001008	IS: 2062-11 E 250 Cu C																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																										
				No. OFF				DESCRIPTION & DIMENSIONS				ITEM	REF.DRG	MATL.&SPEC.				REMARKS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					
				IV				III				II				I				GROUP: BOGIE FRAME ARRGT.				SUPERSEDED BY																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
																				RIB  FOR BOGIE SIDE FRAME				SUPERSEDES EMU/M-0-3-022 alt.a/2																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
																								SCALE		SSE		K. Sankaranarayanan																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
																								1:2.5		CHD		M. Chandrasekaran																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
																										CAD		B. Suresh																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
																										DRN		S. D. Varadhamani																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
																								ALT.		b																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													